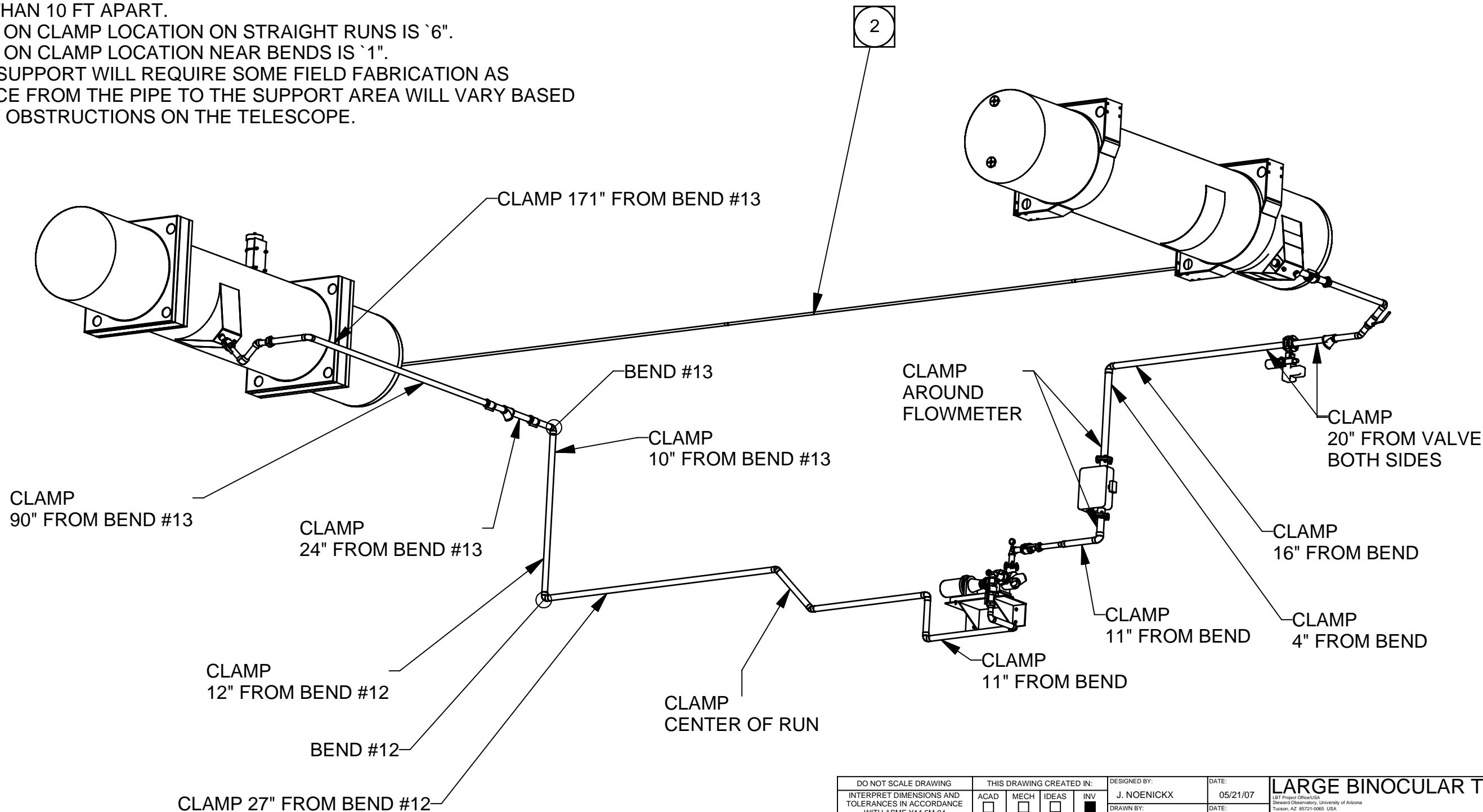


NOTES (UNLESS OTHERWISE SPECIFIED):

- 2
- 1) AT LOCATIONS LABELED "CLAMP" INSTALL ONE ARMAFIX CLAMP AND SECURE WITH UNISTRUT.
2) FOR 1" VENT LINE, SECURE WITH ARMAFIX CLAMP AT LOCATIONS NOT MORE THAN 10 FT APART.
3) TOLERANCE ON CLAMP LOCATION ON STRAIGHT RUNS IS `6".
4) TOLERANCE ON CLAMP LOCATION NEAR BENDS IS `1".
5) UNITSTRUT SUPPORT WILL REQUIRE SOME FIELD FABRICATION AS THE DISTANCE FROM THE PIPE TO THE SUPPORT AREA WILL VARY BASED ON VARIOUS OBSTRUCTIONS ON THE TELESCOPE.



REVISION HISTORY				
REV	DESCRIPTION	DATE	REVISED BY	APPROVED
A	INITIAL RELEASE	05/21/07	J. NOENICKX	V. GASHO

DO NOT SCALE DRAWING		THIS DRAWING CREATED IN:		DESIGNED BY:		DATE:		LARGE BINOCULAR TELESCOPE <div>LBT Project Office/USA Steward Observatory, University of Arizona Tucson, AZ 85721-0065 USA Ph: 1 520 826-8231 Fax: 1 520 826-9033</div> <div>LBT Project Office/Italy Osservatorio Astronomico di Arcetri Largo Enrico Fermi, 5, 50125 Firenze, ITALY Ph. 39 055 2752260 Fax. 39 055 2752262</div>							
INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		ACAD <input type="checkbox"/> MECH <input type="checkbox"/> IDEAS <input type="checkbox"/> INV <input checked="" type="checkbox"/>		J. NOENICKX		05/21/07									
<div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> <div><div>LINEAR</div><div>ANGULAR</div></div> <div>.X = ± ± .XX = ± .XXX = ±</div> <div>DIAMETRICAL: SEE SPEC S-002 DIMENSIONS ARE IN INCHES / DIMENSIONS IN [] ARE METRIC</div>				DRAWN BY:		DATE:		TELESCOPE AUXILIARIES 580 BALANCING SYSTEM DYNAMIC BALANCING Y-SYSTEM PIPING Y-SYSTEM SUPPORT LOCATIONS							
				J. NOENICKX		05/21/07									
				LST REV BY:		DATE:									
				CHECKED BY:		DATE:									
				V. GASHO		05/21/07									
MATERIAL:				ACCEPT BY:		DATE:		CAN NO:							
				V. GASHO		05/21/07									
				RELEASE BY:		DATE:									
				J. BRYNNEL		05/21/07		580s041							
				APPROVED:		DATE:						SHEET 1 OF 1			
		NEXT ASSY		USED ON											
FINISH:				APPROVED:		DATE:									
---		ASSEMBLY APPLICATION													