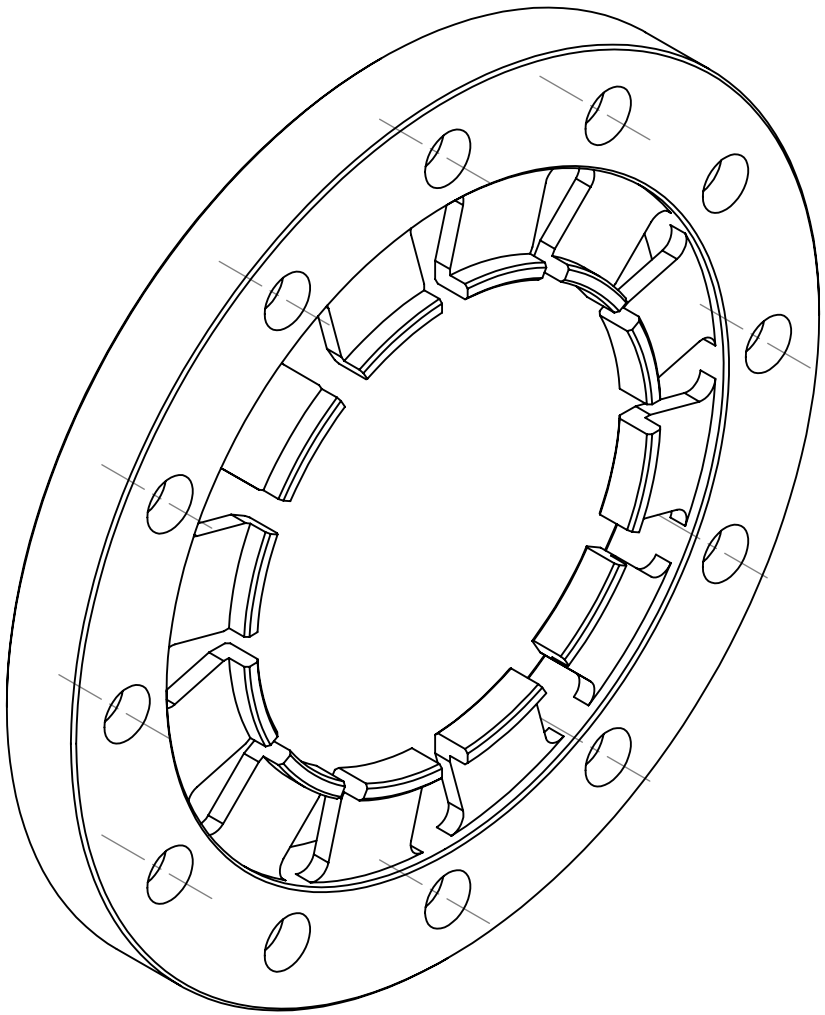
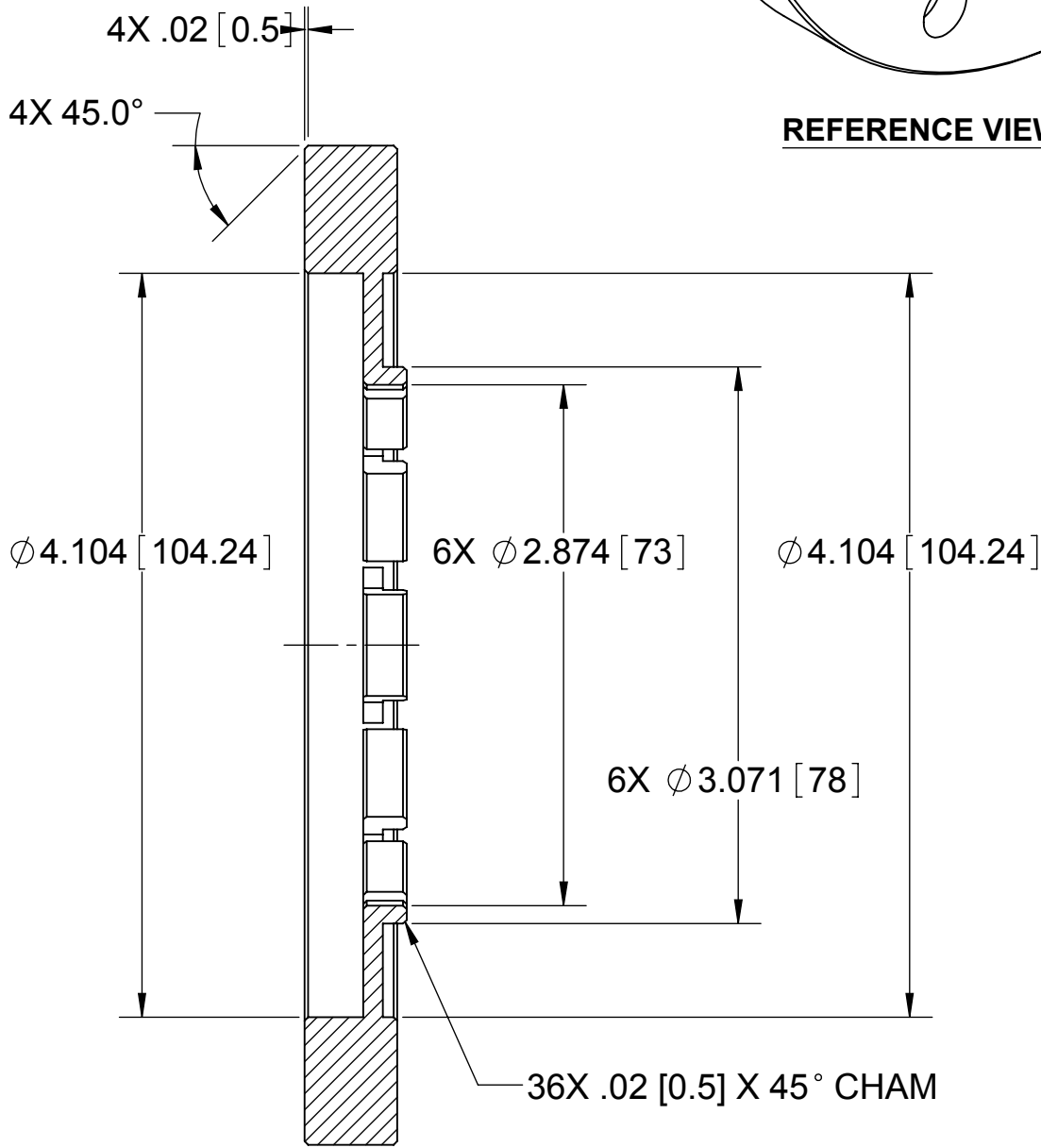


- NOTES:
- DIMENSIONS IN [] ARE IN MILLIMETERS.
 - MATERIAL: 4140 ALLOY STEEL.
 - BREAK SHARP EDGES .015 [.38] MAX.

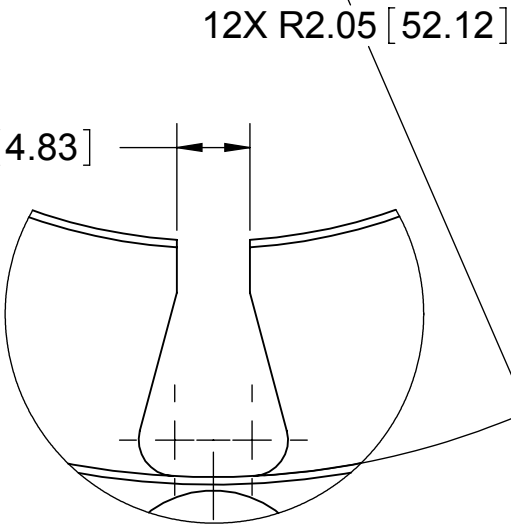


REFERENCE VIEW ONLY

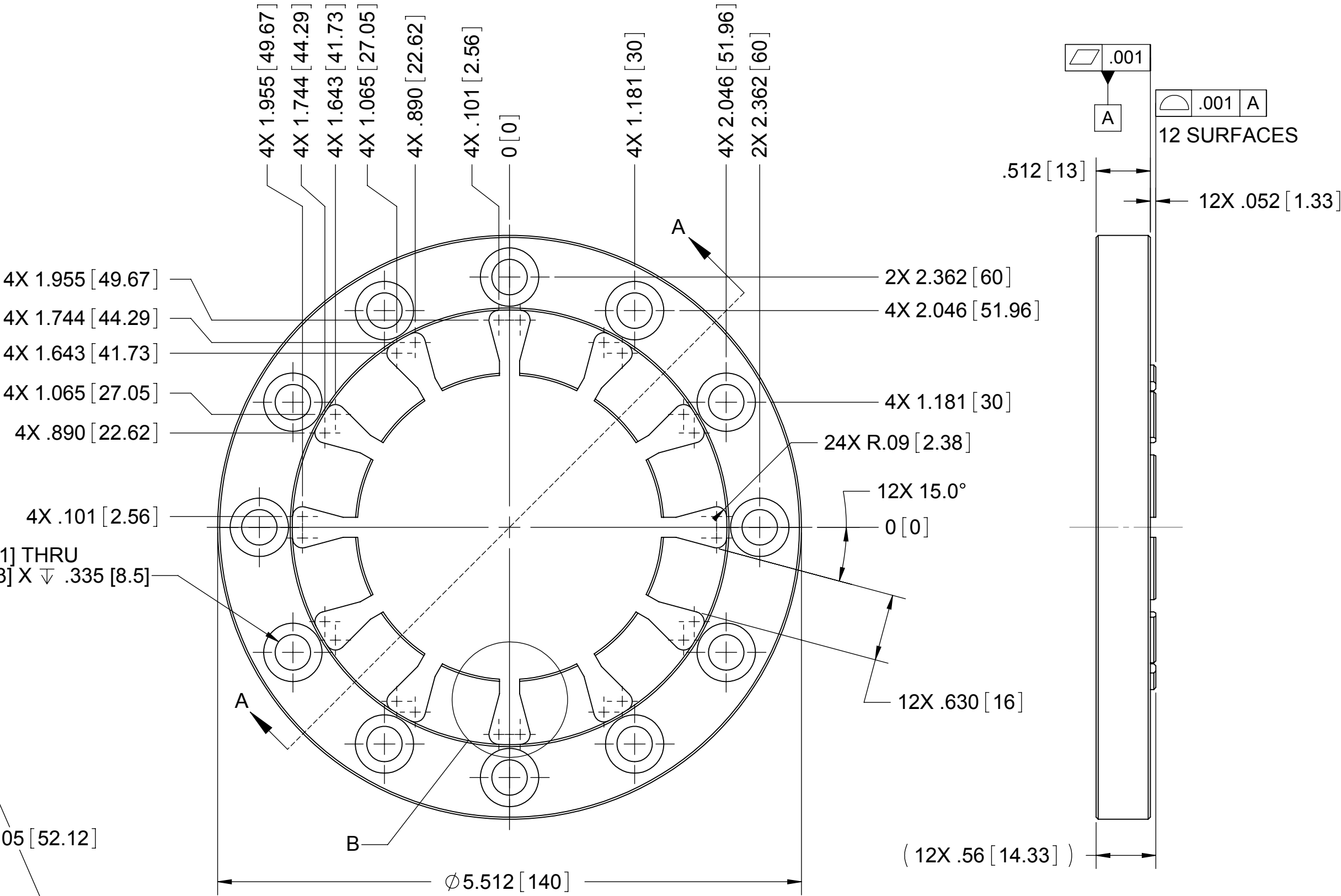


SECTION A-A

12X Ø.339 [8.61] THRU
Ø.563 [14.3] X .335 [8.5]



DETAIL B
SCALE 2 : 1



FOR QUOTATION ONLY

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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: RETAINER, ROLLER NUT
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±.005 THREE PLACE DECIMAL ±.02	DRAWN J. DeVRIES	03/03/09	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		SIZE DWG. NO. REV C 725s531
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		