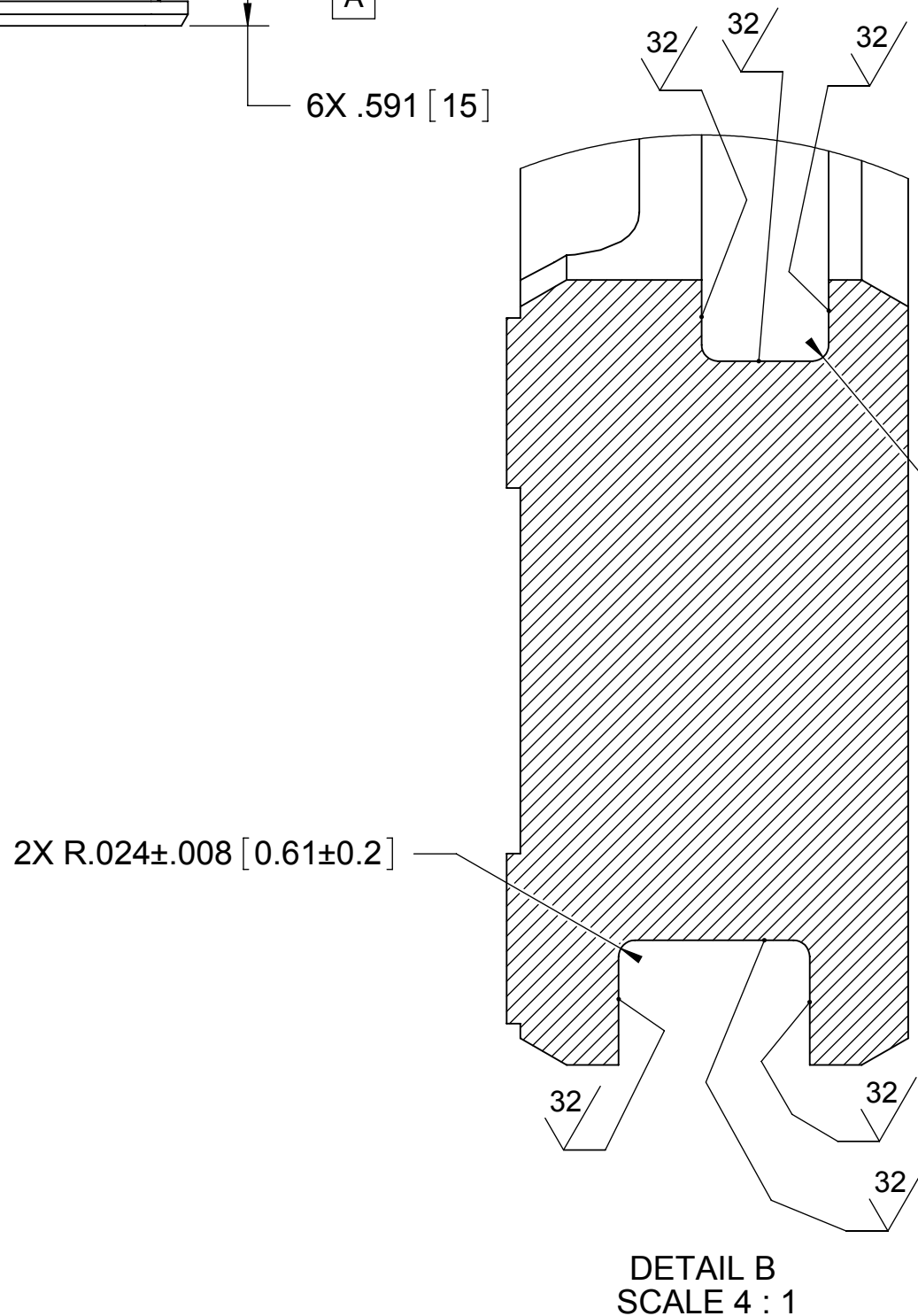
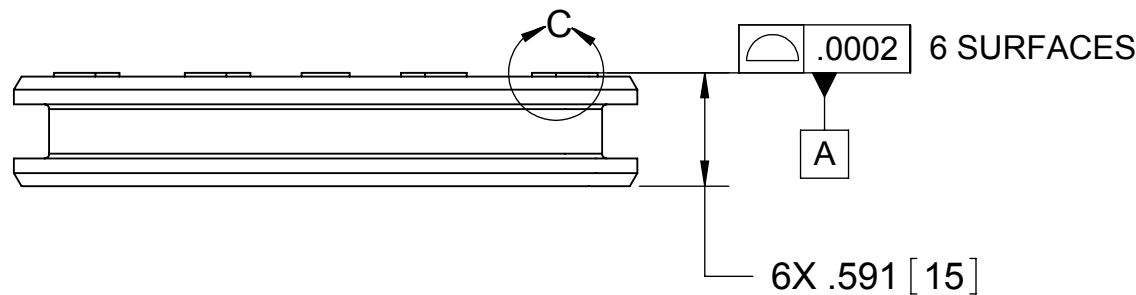


1. DIMENSIONS IN [] ARE IN MILLIMETERS.
2. MATERIAL: 17-4 PH STAINLESS STEEL CONDITION H900, HARDEN Rc 40 - 44.
3. BREAK SHARP EDGES .015 [.38] MAX.

SECTION A-A
SCALE 2 : 1

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES		DRAWN	J. DeVRIES	03/09/09	TITLE: PISTON, UPPER
TOLERANCES:		CHECKED			
FRACTIONAL ±					
DECIMAL: MACH ±					
BEND ±					
3RD PLACE DECIMAL ±.02		MFG APPR.			
4TH PLACE DECIMAL ±.005		Q.A.			
INTERPRET GEOMETRIC		COMMENTS:			
TOLERANCING PER:					
MATERIAL					
FINISH					
DO NOT SCALE DRAWING				SIZE	DWG. NO.
				C	725s535
				SCALE: 1:1	WEIGHT:
				SHEET 1 OF 1	
				REV	-



FOR QUOTATION ONLY

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			DIMENSIONS ARE IN INCHES	DRAWN	J. DeVRIES		03/09/09
			TOLERANCES:	CHECKED			
			FRACTIONAL ±	ENG APPR.			
			ANGULAR: MACH ± BEND ±	MFG APPR.			
			TWO PLACE DECIMAL ±.02	Q.A.			SIZE DWG. NO. REV <div>C 725s535 -</div>
			THREE PLACE DECIMAL ±.005	COMMENTS:			
			INTERPRET GEOMETRIC TOLERANCING PER:				
			MATERIAL				
			FINISH				
	NEXT ASSY	USED ON				SCALE: 1:1 WEIGHT: SHEET 1 OF 1	
	APPLICATION		DO NOT SCALE DRAWING				