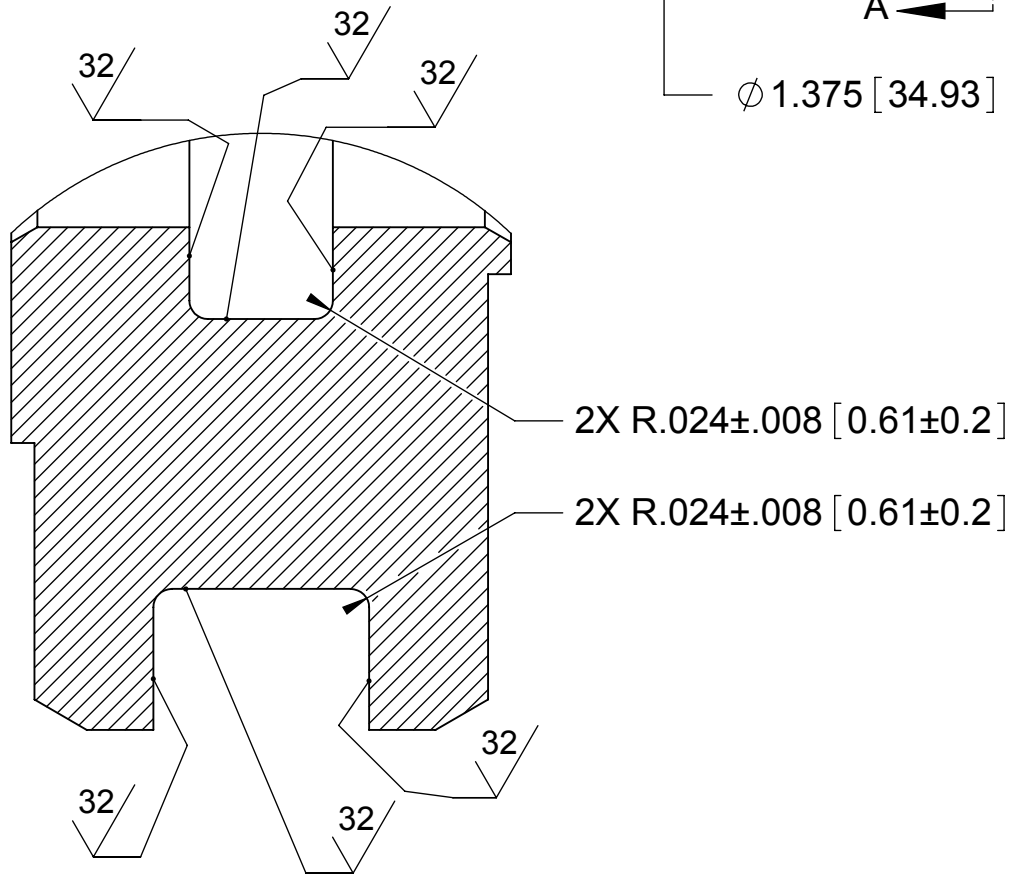
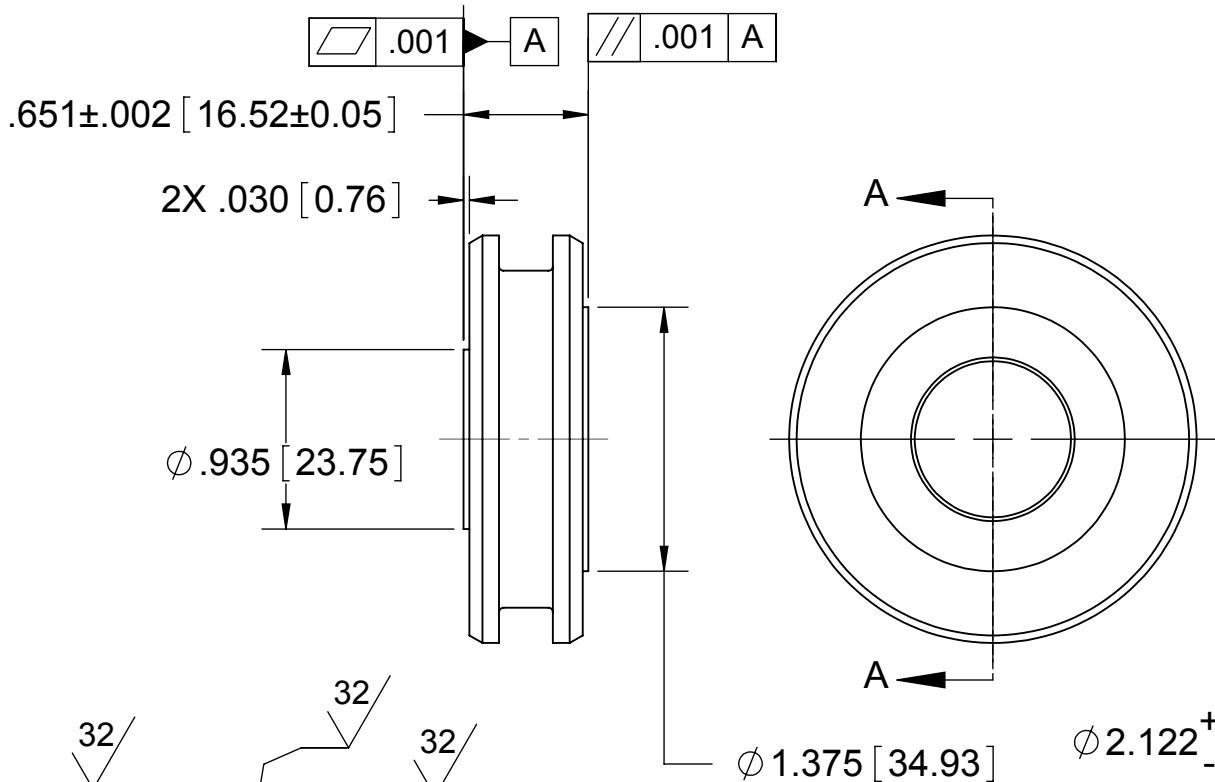


NOTES:

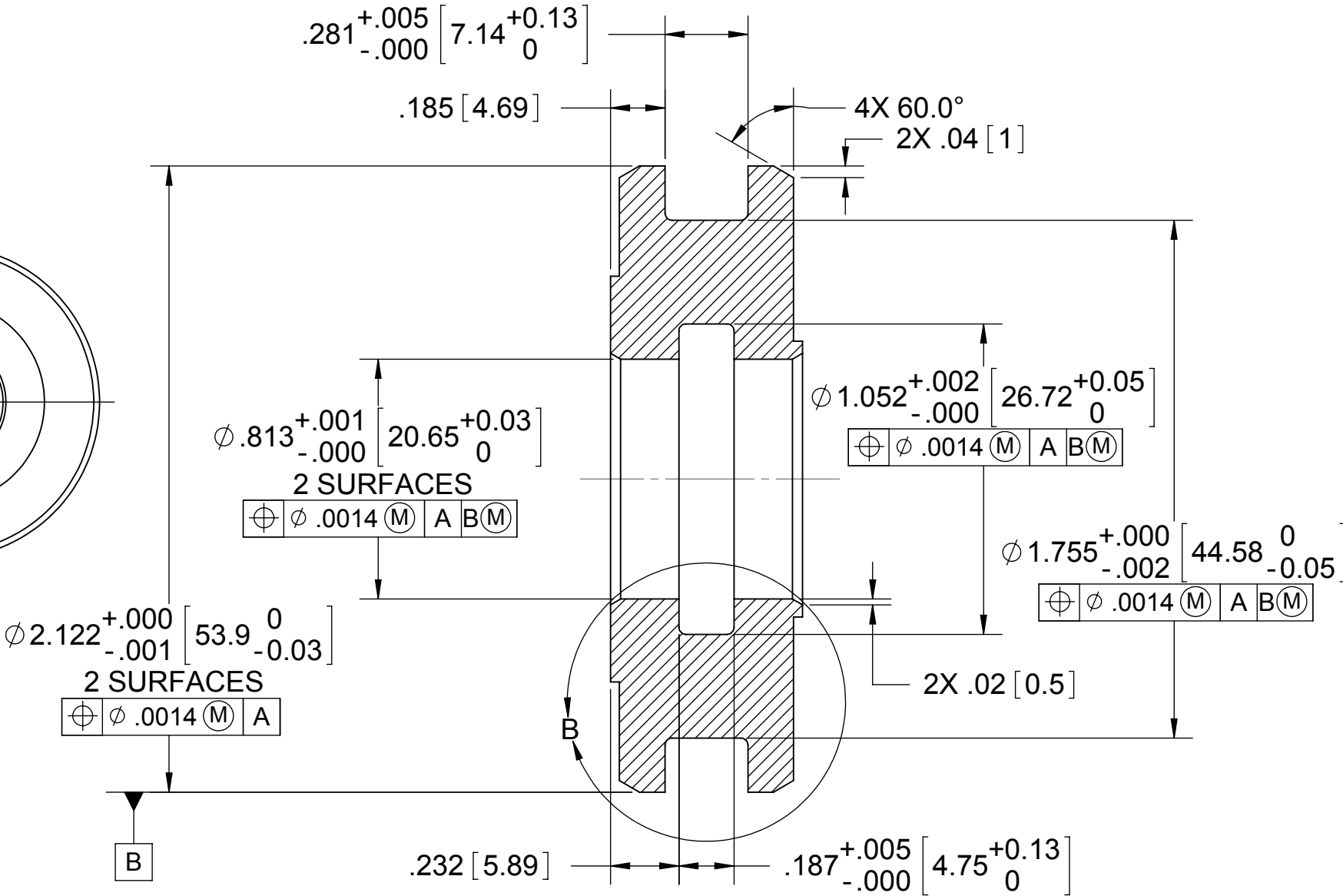
1. DIMENSIONS IN [] ARE IN MILLIMETERS.
2. MATERIAL: 17-4 PH STAINLESS STEEL CONDITION H900, HARDEN Rc 40 - 44.
3. BREAK SHARP EDGES .015 [.38] MAX.

REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE	04/20/09	J. DeVRIES



DETAIL B
SCALE 4 : 1



SECTION A-A
SCALE 2 : 1

FOR QUOTATION ONLY

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PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <h1>PISTON, LOWER</h1>		
		DIMENSIONS ARE IN INCHES	DRAWN	J. DeVRIES	03/09/09			
		TOLERANCES: FRACTIONAL ±	CHECKED					
		ANGULAR: MACH ± BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±.02	MFG APPR.					
		THREE PLACE DECIMAL ±.005						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					SIZE B	DWG. NO. 725s536	REV —
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 1 OF 1