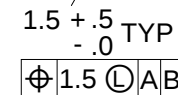


- 1) 1.5 mm Cutout is to follow midpoints between hole centers
- 2) See document 645s020 for details.
- 3) Apply aluminum on convex surface only.



Degrees From Axis of Symmetry	# of Holes
1.2615	
2.14988	1
3.03827	2
3.92665	2
4.81504	3
5.70342	3
6.59181	4
7.48019	5
8.36858	5
9.25696	6
10.14535	6
11.03373	7
11.92212	8
12.8105	8

A	DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-94		THIS DRAWING CREATED IN: ACAD MECH IDEAS INV		DESIGNED BY: S. Callaghan	DATE: 2/8/2006	LARGE BINOCULAR TELESCOPE LBT Project Overview Overview: 2/8/2006 Large Optical Shell 1/18/2006 1/18/2006 Telescope Auxiliaries M2 Adaptive F/15 M2 Adaptive F/15 Optical Deformable Mirror Shell for LBT672 Convex Side Shell Aluminum Pattern		
	TOLERANCES UNLESS OTHERWISE SPECIFIED LINEAR X ± .01 X.X ± .01 X.XX ± .01 DIMETRICAL SEE SPEC 5-1002 ANGULAR ± .01		DRAWN BY: S. Donovan		DATE: 2/10/2006				
	THIRD ANGLE PROJECTION 		CHECKED BY: T. Hair		DATE: 2/13/2006				
	MATERIAL: ALUMINUM 6061-T6		CHECKED BY: F. Dionies		DATE: 2/13/2006				
FINISH: NONE		NEXT ASSY USED ON		ACCEPT BY: G. Brusca		DATE: 2/13/2006	Sheet 1 of 1 PLOT SIZE B CAN NO. 645s011 REVISION A		
ASSEMBLY APPLICATION		SCALE: N.T.S.		RELEASE BY: S. Callaghan	DATE: 2/13/2006				

File Location:	C:\Documents and Settings\scallahan\My Documents\vault working folder\Projects\645 M2\645s011 Shell aluminum pattern.jar
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